ASSEMBLY INSTRUCTIONS
Foosball Table
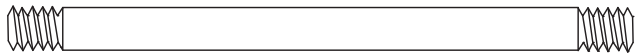
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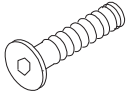
NOTE:

Please carefully read through instructions once before proceeding with assembly.

(1) Heavy load, 2 or more adults are recommended to assemble.

(2) Proper lifting posture is recommended to avoid injuries.

(3) Table contains small parts & components not suitable for children.

(4) Table contains joints and connecting parts. Care should be taken during stowage & assembly
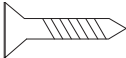
(5) Products is free standing. Efforts should be made to ensure product is used on even surface.

(6) Power tools are not required, but highly recommended.

COMPONENTS:

| Part Description		Quantity
(H1) ¼" Support Rod		3
(H2) 5/16" Washer		24
(H3) ¼" Lock Nut		6
(H4) Leg Leveller		4
(H5) 5/16" x 2¼" Bolt		24
(H8) 1¼" Round Head Screw		20
(H9) ½" Round Head Screw		20
(H10) 2½" Flat Head Screw		4
(H11) 5/8" Round Head Screw		2
(H12) 1¼" Round Head Screw		4
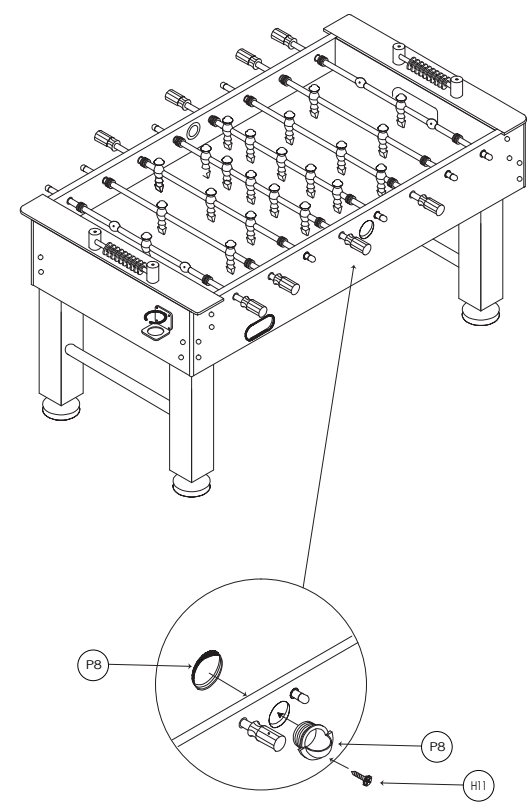
Insert threading part of ball entry cup into hole at side of table.

Ensure the scoop portion is situated on the outside.

On the under side of cup, align and thread screw to secure it from rotating.

On counter side, twist on the nut portion of the ball entry cup.

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Front *Back*
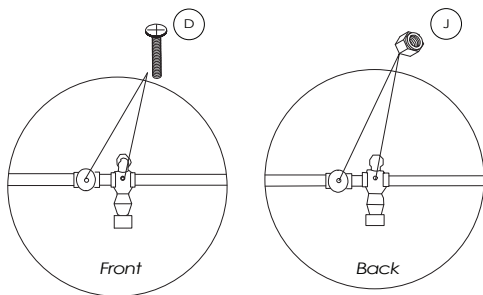
All players are attached by bolt via front and correspnding nut at the back.

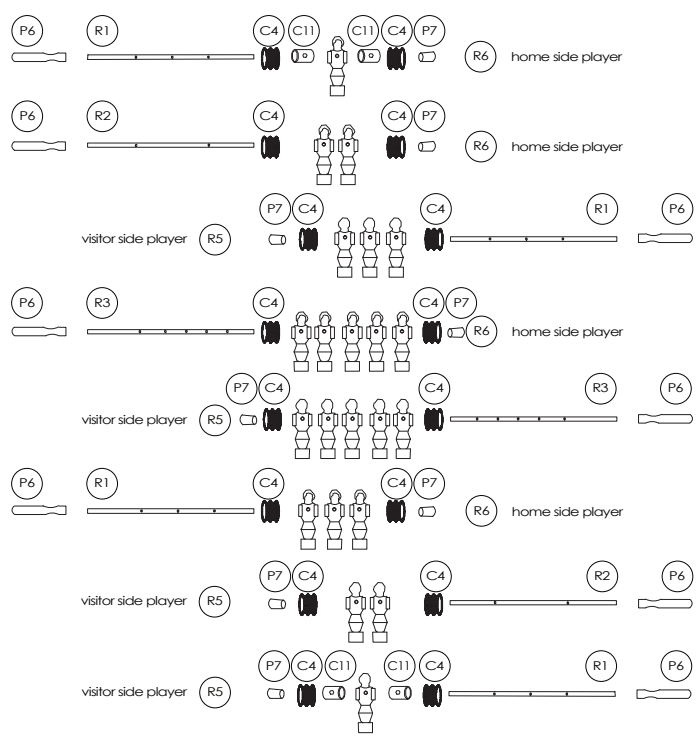Thread bolt through pre-fabricated holes in rod.

Rod assembly sequence as below;
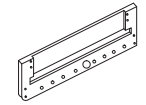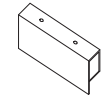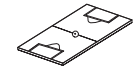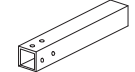
All require handle, rod, bushing and player.
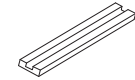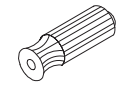
Rod and number of players per rod will vary.
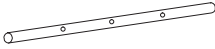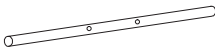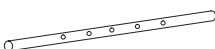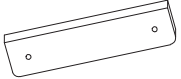
Home and visitor player will vary depending on handle side.

Rod Assembly Sequence

P6 · R1 · C4 · C11 · C11 · C4 · P7 · R6 — home side player

P6 · R2 · C4 · C4 · P7 · R6 — home side player

visitor side player · R5 · P7 · C4 · C4 · R1 · P6
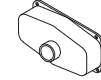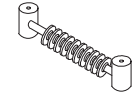
P6 · R3 · C4 · C4 · P7 · R6 — home side player

visitor side player · R5 · P7 · C4 · C4 · R3 · P6

P6 · R1 · C4 · C4 · P7 · R6 — home side player

visitor side player · R5 · P7 · C4 · C4 · R2 · P6

visitor side player · R5 · P7 · C4 · C11 · C11 · C4 · R1 · P6
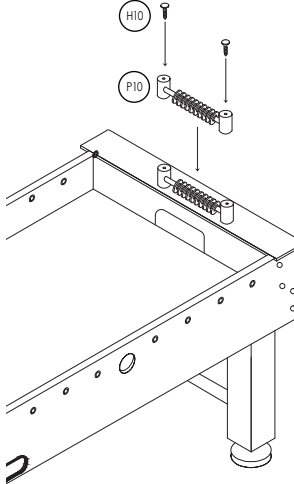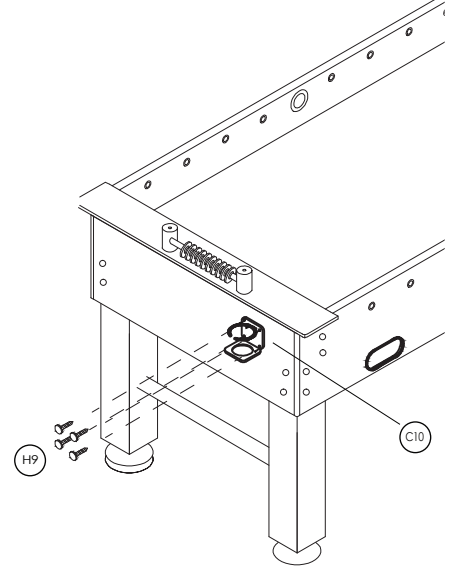
COMPONENTS:

Part	Description	Quantity
P1	Side panel	2
P2	End panel	2
P3	Playing field	1
P4	Leg	4
P5	Playing field support brace	3
P6	Rod handle	8
P7	Rod end cap	8
P8	Ball entry cup	2
P9	Ball catcher	2
P10	Manual slide counter	2

COMPONENTS:

Part Description		Quantity
R1	3 Player rod	4
R2	2 Player rod	2
R3	5 Player rod	2
R5	Visitor Player	11
R6	Home Player	11
C4	Rubber rod bushing	16
C7	Fixture rod	4
C8	Leg cross bar	2
C9	Top end panel	2

With minimum 2 people, flip table to an upright position. Adjust leg leveller to ensure all legs of even height to avoid wobbling and even laying field.

Place manual slide counter at both ends of the table. Once aligned with screw holes, secure slide counter with screws.
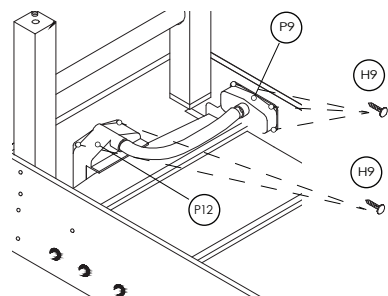
Unfold the drink holder, and align to pre-defined drill holes. Thread in screws on each corner to secure holder.
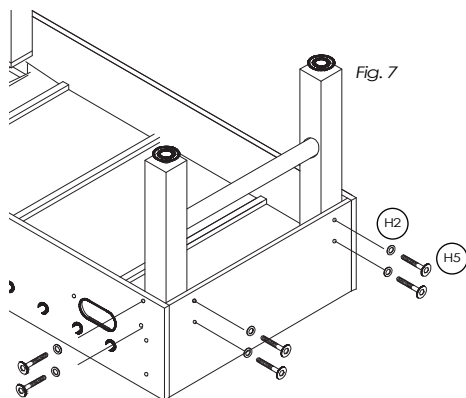
Fig. 7

Position a set of the assembled legs with cross bar and leg levellers at each end of the table.

Align drill holes and secure each leg with four (4) bolts & washers. Fig. 7.

Fig. 8

Insert goal (P12) into slotted area with angled ball exit port facing upwards. Fig. 8.

Insert ball catcher chamber (P9) in adjacent slot.

Secure both chambers by threading screws into all pre-designed screw holes having aligned with corresponding holes on table inner side.

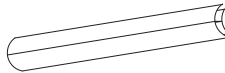Once secured, connect ball runner tube between the two (2) chambers.

COMPONENTS:

	Part Description	Quantity
C10	Cup holder	2
C11	Sleeve	4
P11	Corner	4
P12	Goal	2
P13	Ball runner	2
D	5/32" x 1 " bolt	26
J	5/32" lock nut	26
A1	Hexagon tool	2
A2	Foosball	2

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Fig. 1.

C7

C7

Fig. 2.

C9
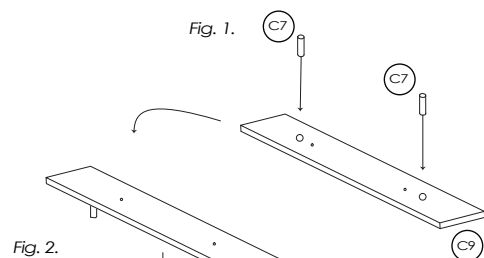
Insert fixture rods (C7) to Top end panel (C9) - Fig 1.

Flipping over end panel and to attach to end panel with the same corresponding fixture rod holes - Fig 2.

Secure C9 and P2 panels with screws.

P2

H12

H12

P3

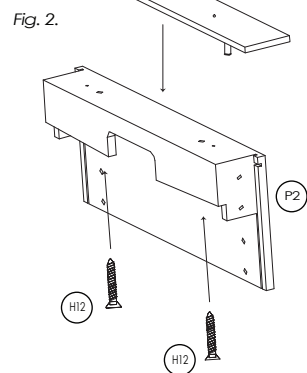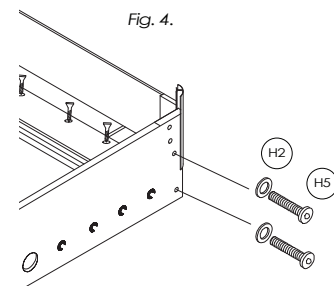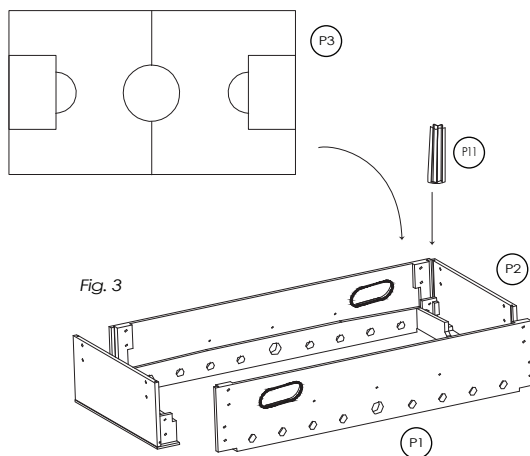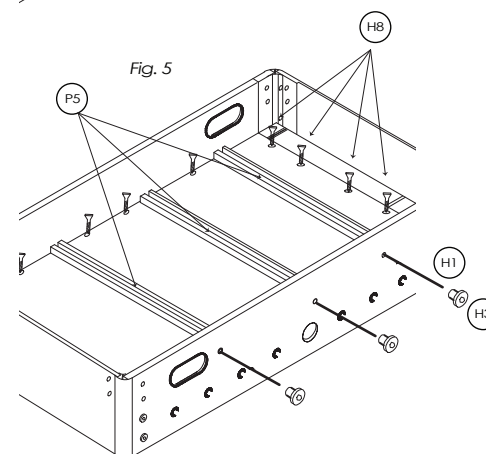Assemble box with all four (4) end and side panels upside down with corner partially secured with (P11) corner piece. Fig. 3.

Place playing face down inside box. –

P11

Fig. 3

P2

P1

Fig. 4.

H2

H5

Thread two (2) sets of bolt and washer through side panel into corresponding end panels.
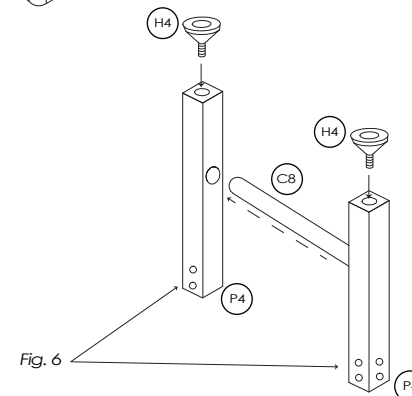
Repeat for all four (4) corners Fig. 4.

H8

Fig. 5

P5

H1

H3

Secure playing field to frame by threading four (4) screws per side. Fig 5.

Screws should threaded along the sides of the playing field, going through the board and securing to frame.

Insert playing field support brace (P5), and secure with support rod (H1), locked in place with lock nut (H3).

H4

H4

C8

P4

Fig. 6

P4

Insert Cross Bar (C8) into pre-fabricated holes in legs (P4).

Ensure that the correct legs are paired together. Two(2) sets of drill holes should face the same side. Fig. 6.

Thread in, but don't over tighten leg levellers to base of table legs.